

In the Specification

Please replace paragraph [0183] (Table 2) with the table indicated on the following page. Please note the underlining already present in the table should be maintained, and that the underlining in the line identifying steel No. 13, steel type G at the column labeled “Rolling Finish Temperature” is only to show that the temperature value here should be amended to “870[.]” Thus, the value of “870” should not be underlined in the amended version of this Table.

Table 2

No	Steel type	Thickness (mm)	Heating temperature (°C)	Rolling finish temperature (°C)	Cooling rate (°C/s)	Cooling stop temperature (°C)	Reheating equipment	Reheating rate (°C/s)	Reheating temperature (°C)	MA area fraction (%)	Tensile strength (MPa)	Yield ratio (%)	Base metal toughness (J)	HAZ toughness (J)	Remark
1	A	18	1200	870	35	550	Induction heating furnace	29	620	7	620	75	345	169	Example
2	B	18	1200	870	38	540	Induction heating furnace	25	660	6	648	75	333	160	
3	C	18	1200	870	36	560	Induction heating furnace	32	650	7	698	75	340	166	
4	C	18	1200	870	29	540	Induction heating furnace	25	580	6	640	76	342	165	
5	D	18	1200	870	32	550	Induction heating furnace	30	650	8	691	75	329	171	
6	D	18	1200	870	25	580	Gas-fired furnace	1.5	640	8	685	76	328	172	
7	D	26	1200	870	26	550	Induction heating furnace	21	620	9	642	74	328	173	
8	E	18	1200	870	33	570	Induction heating furnace	28	650	10	670	74	325	185	
9	E	18	1050	870	33	570	Induction heating furnace	24	650	8	591	74	354	182	
10	F	18	1200	870	29	575	Induction heating furnace	21	650	10	719	72	374	170	
11	F	18	1100	870	30	580	Induction heating furnace	24	660	10	690	72	339	169	
12	G	18	1200	870	30	560	Induction heating furnace	30	660	8	675	73	334	165	Comparative example
13	G	18	1200	488/70	32	540	Gas-fired furnace	1.6	650	6	668	75	320	166	
14	H	18	1200	920	37	540	Induction heating furnace	30	640	7	659	75	345	168	
15	H	26	1200	870	26	535	Induction heating furnace	26	570	5	629	77	324	165	
16	I	18	1200	870	41	550	Induction heating furnace	19	640	12	813	72	308	142	
17	J	18	1200	870	39	560	Gas-fired furnace	1.2	660	8	668	74	338	166	
18	H	18	970	870	33	500	Induction heating furnace	36	600	0	570	87	350	158	
19	H	18	1200	700	33	500	Induction heating furnace	32	640	0	571	85	269	153	
20	H	18	1200	870	1	500	Induction heating furnace	30	650	0	565	88	287	155	
21	H	18	1200	870	1	350	Induction heating furnace	38	660	0	652	88	309	159	
22	H	18	1200	870	1	700	Gas-fired furnace	1.6	640	0	570	87	322	166	
23	K	26	1200	870	25	500	Induction heating furnace	35	650	0	740	91	245	41	
24	L	26	1200	870	24	500	Induction heating furnace	30	650	4	561	77	334	164	
26	M	26	1200	870	42	510	Induction heating furnace	32	640	0	710	90	284	74	
27	N	26	1200	870	38	480	Induction heating furnace	34	640	0	558	92	365	187	
28	O	26	1200	870	35	500	Induction heating furnace	31	650	6	745	75	254	25	
29	P	26	1200	870	36	500	Gas-fired furnace	1.7	650	0	615	89	351	198	

* Underline designates outside the range of the invention.